

Figure 1

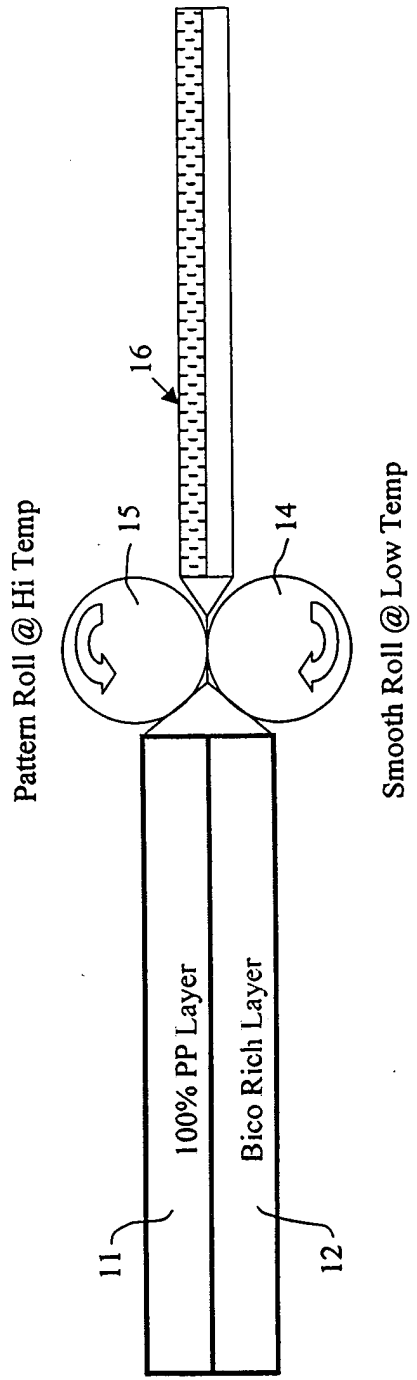


Figure 2

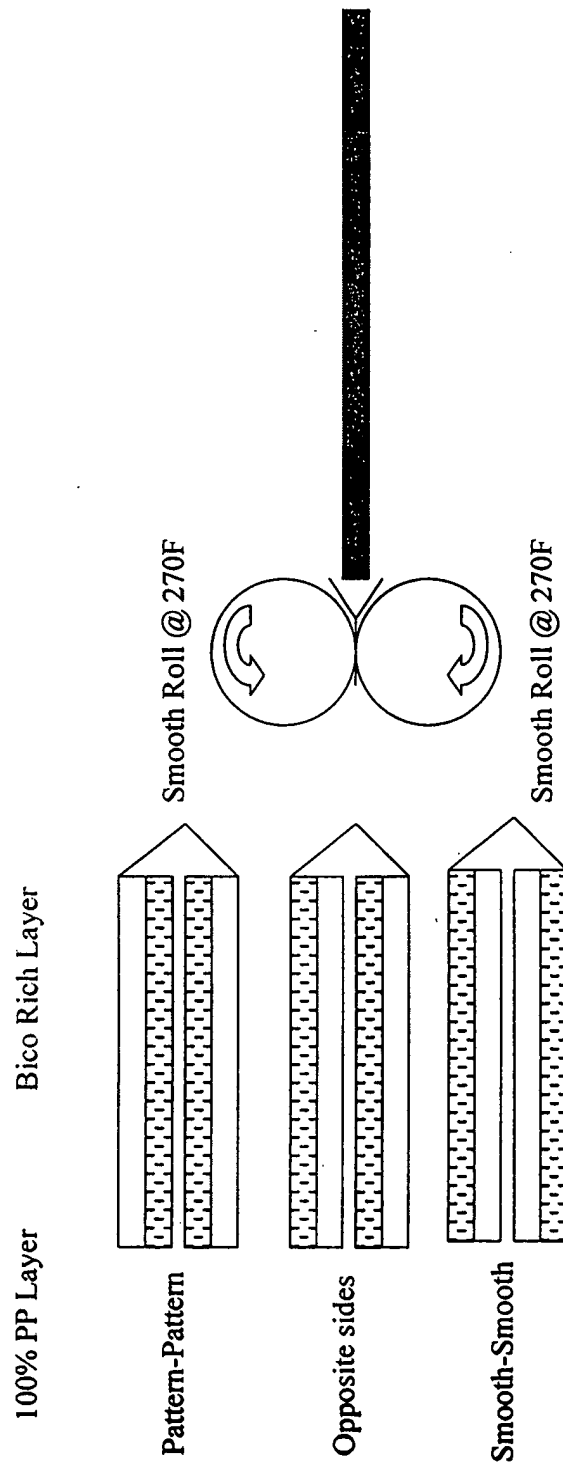
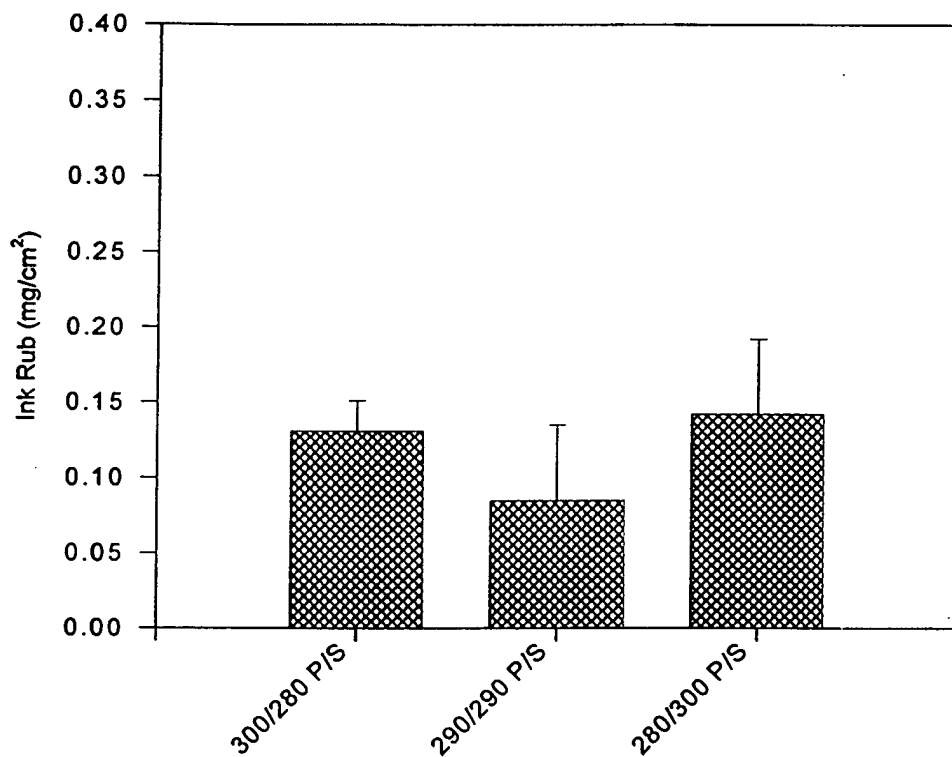
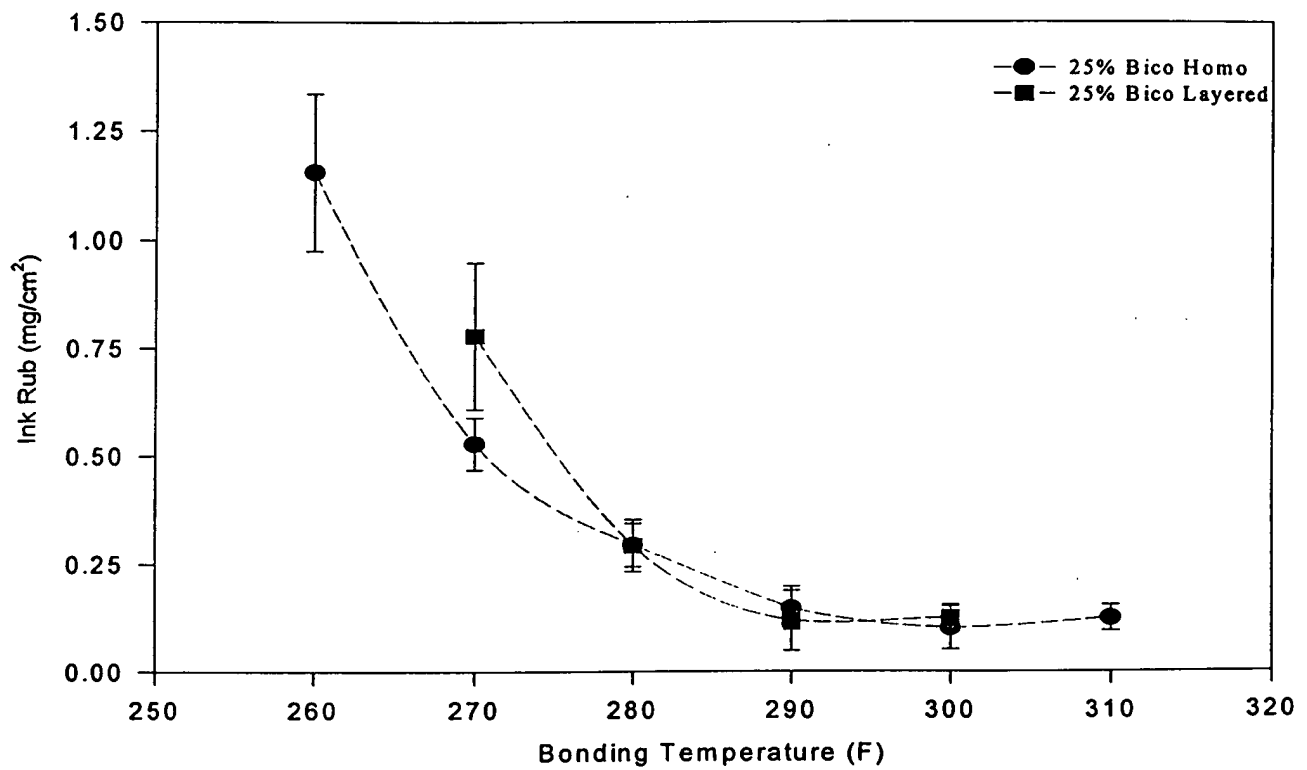


Figure 3
Effect of Off-Set Temp. on Abrasion Resistance



- Off-setting calender roll temperatures for a given mean temperature has no significant effect on the abrasion resistance

Figure 4
Effect of Mean Bonding Temp. on Abrasion Resistance



- Abrasion resistance is directly related to the mean bonding temperature.
- Abrasion resistance is independent of layering.

Figure 5
Effect of Off-Set Bonding on MD Tensile

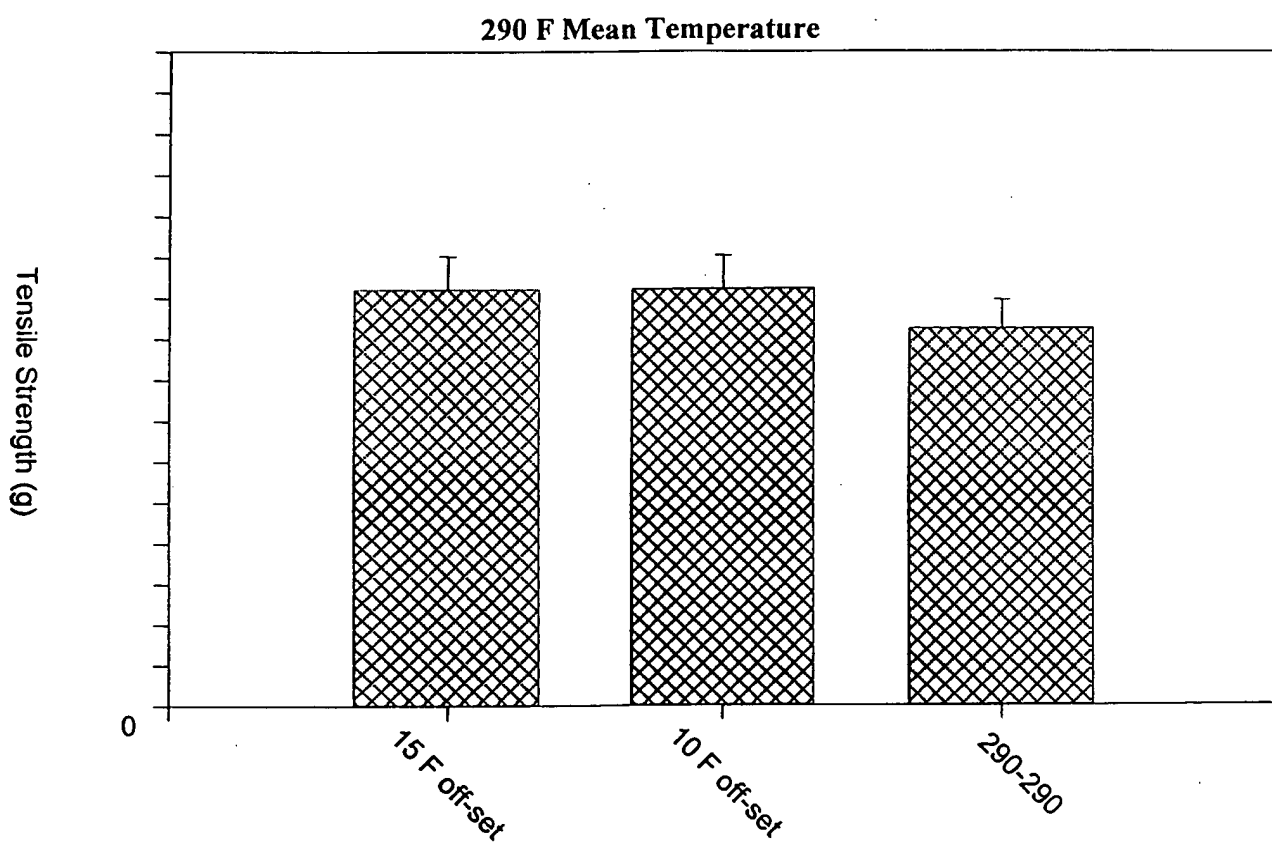


Figure 6
Effect of Off-Set Bonding on CD Tensile

